SPOT ORANGE
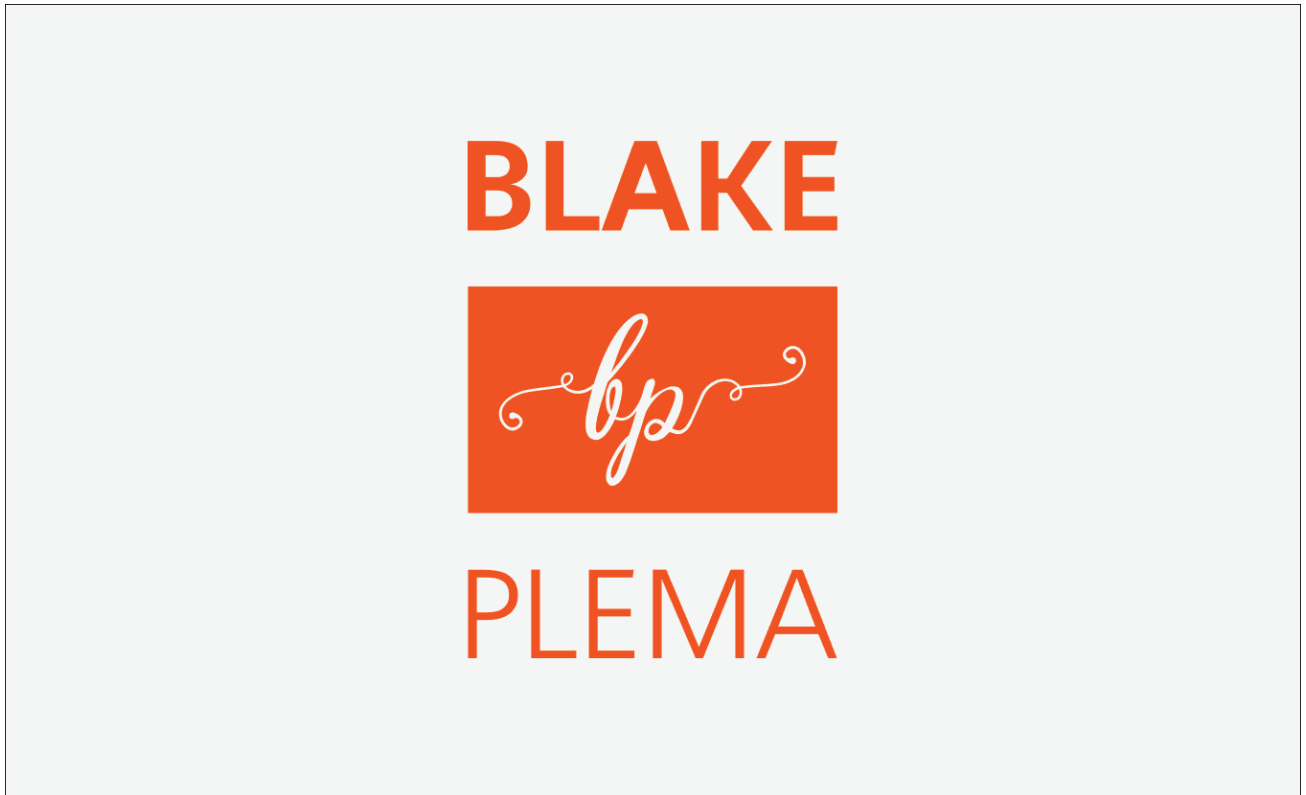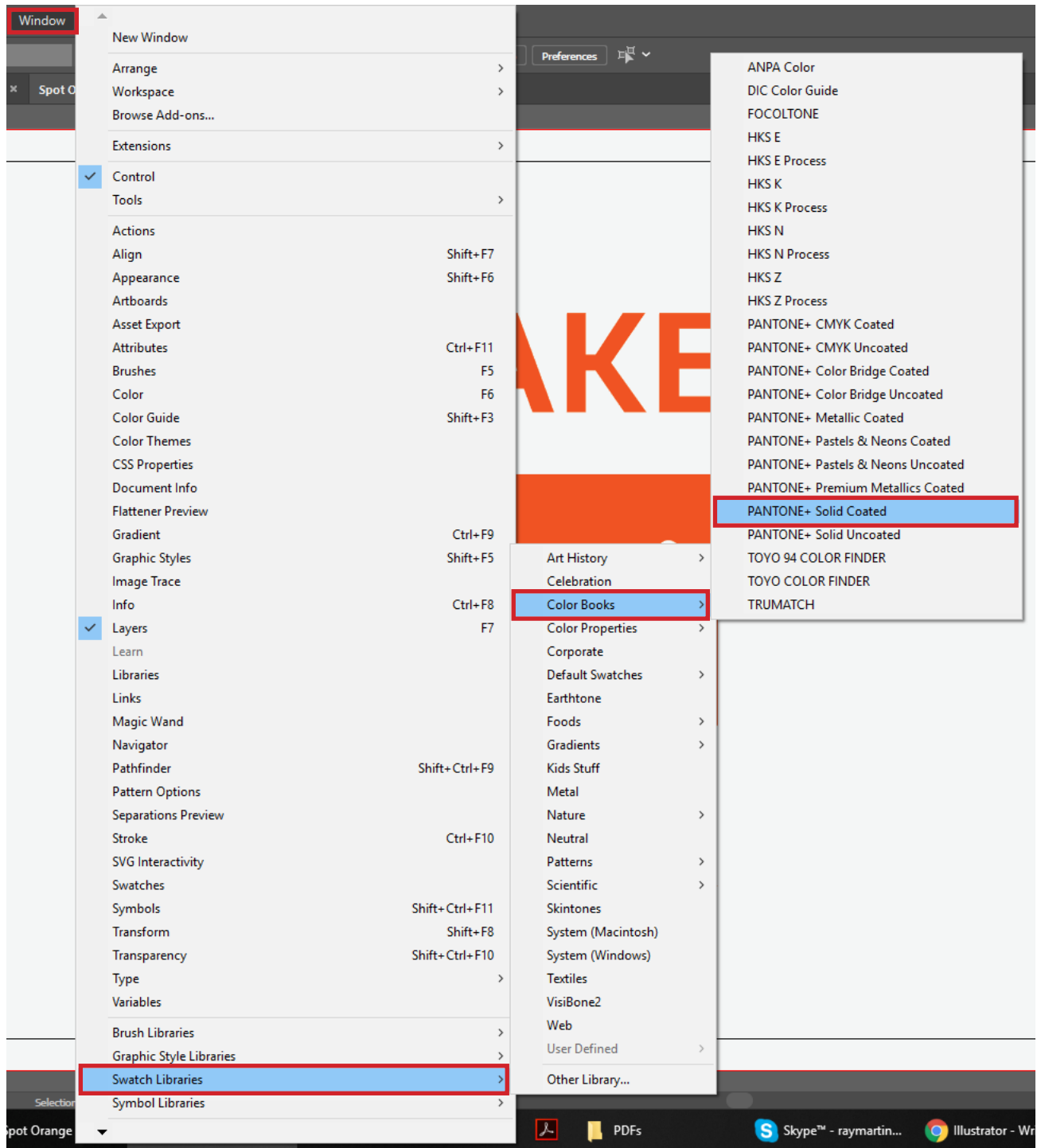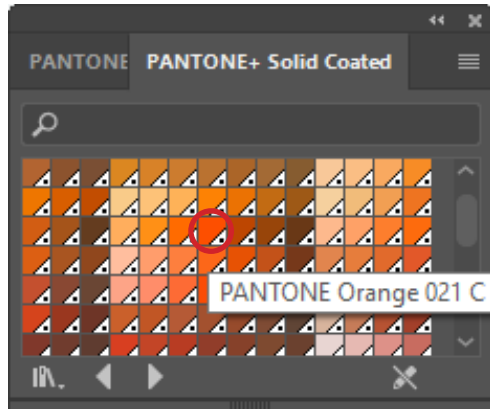
1ˢᵗ Select the elements of your design that need to be converted to Spot Orange
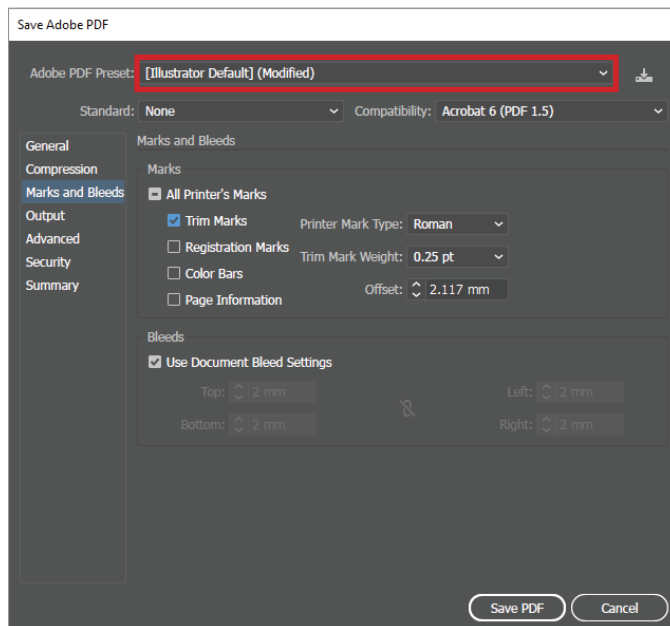
2ⁿᵈ Now click Window > Swatch Libraries > Colour Books > PANTONE Solid Coated
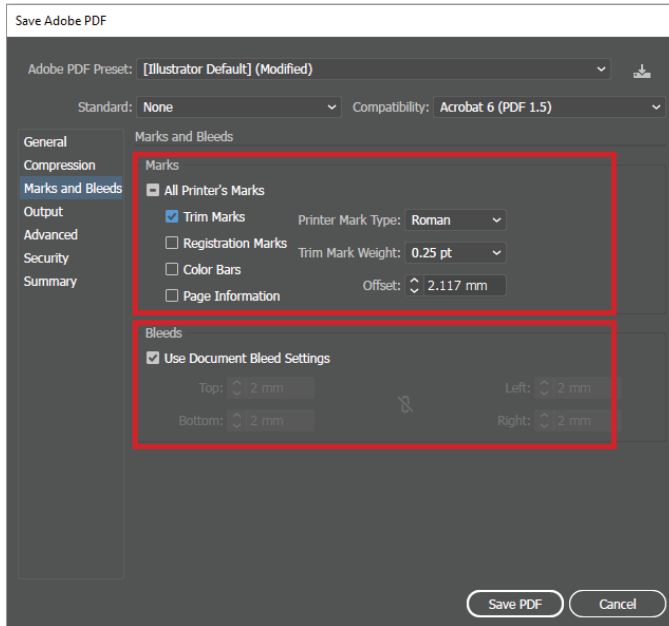
3rd   Then select Pantone Orange 021 C from the colour swatches that appear

4th   Save as PDF

5ᵗʰ   Go to Marks and Bleed Tab, check 'Trim Marks' and set the bleed to 2mm

6ᵗʰ   In the 'Output' tab, make sure 'Colour Conversion' is set to 'No Conversion'